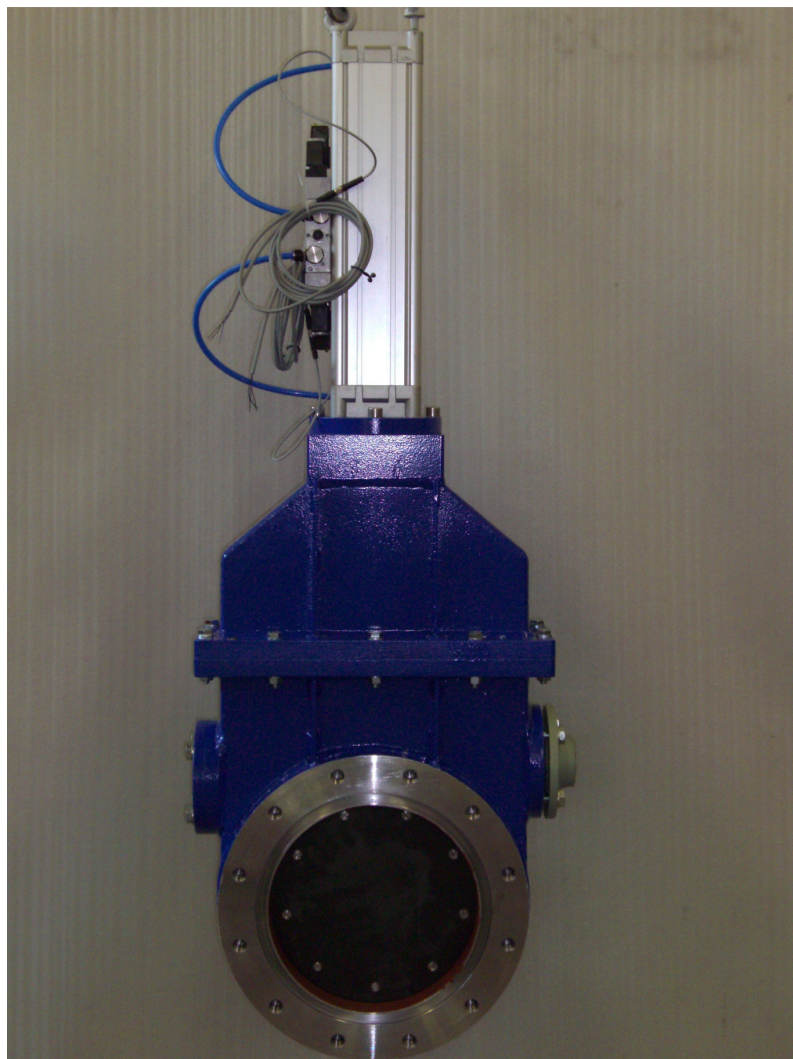


Vacuum Gate Valve DN 250

WER Dok.E.02.052

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1. Introduction/Safety Instructions

This documentation should be carefully read before installation and operation of this vacuum gate valve, in order to avoid harm to personnel or damage to materials. All statutory rules and regulations must be observed.

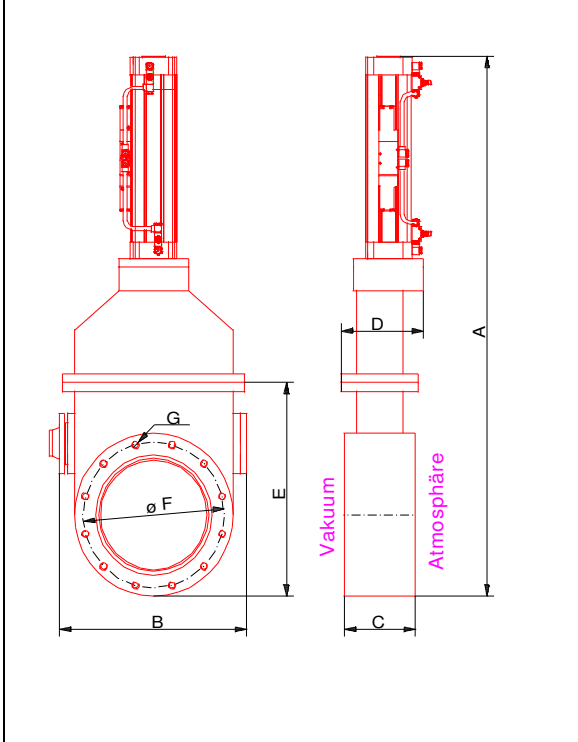
2. Description

These valves are very compact sealing units that leave the flow area free, when they are completely open. This gives particularly high flow values. An additional advantage of is the use of disks as seals. The specially designed sealing mechanism operates so that the disk is only pressed against the sealing surface, when it reaches its end-position in the direction of turning. Also the disk is first removed from its sealing position, before it is moved sideways.

The valves are actuated by a double operating pneumatic cylinder, controlled by a 5/2 way control valve (Impulse control). If there is a power failure, the valve disk stays where it is (If it has started moving, it completes the operation).

Applications: - Rough, fine and high Vacuum
- Vacuum pumping units and vacuum plants to build up material locks
- Sealing unit for the suction side of a diffusion pumps

3. Technical Data

	<p>Leak tightness - body: $< 1 \times 10^{-7}$ [mbar * l/s]</p> <p>Leak tightness - disk: $< 1 \times 10^{-5}$ [mbar * l/s]</p> <p>Max. Allowable differential pressure: 1000 mbar</p> <p>Max. Allowable Temperature:</p> <ul style="list-style-type: none"> • Housing ≤ 120 °C • Drive ≤ 60 °C • Control valve ≤ 50 °C <p>Material – valve disk : SS 304 Material – valve disk seal : VITON</p> <p>Surface outside: Stainless steel disks shot blasted; mild steel disks sand blasted, prepared and painted, RAL 7035 or colour to customer request.</p>
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Diameter DN	mm	250	
Dimension A	mm	1245	
Dimension B	mm	443	
Dimension C	mm	168	
Dimension D	mm	193	
Dimension E	mm	493	
Dimension F	mm	335	
Dimension G	mm	12 x M16	
Weight	kg	118	
Conductivity ¹	L/s	~ 6200	
Part Number	Mild steel	WER 02052.ST	
Part Number	Stainless steel	WER 02052.VA	

Options: O-Ring grooves in the connection flange und dimension G can be made to customer request

¹ molecular flow

4. Installation instructions

The installation position of the disk is very important and care should be taken to make sure that the vacuum area to be sealed lays over the valve disk. The installation should only be carried out under clean conditions of a level that is usual for vacuum technology.

If installation is carried out in an incorrect, dirty way and this causes unsatisfactory operation we will accept no responsibility under guarantee.

Torque for the flange screws

Diameter DN	Torque
250	~ 8 – 10 Nm

The flange screws must be tightened equally and in a crosswise manner. Higher torques can deform the housing so much that the valve can no longer be properly operated or the valve seat may leak.

Outside effects

Additional effects such as those caused by items attached to the valve are to be avoided. Connection by items such as bellows is to be avoided.

Max. Allowable effects

Diameter DN	Axial pull-/pushing effect	Bending moment
250	~ 1500 N	100 Nm

If both effects happen together, the values given are invalid

Compressed air

Only clean, dry and lightly oiled compressed air should be used !

Pressure range: 5 – 7 bar_ü / 72 – 101 psig



Compressed air should only be connected, when the valve is built into the vacuum system and when the valve disk or other moving parts can no longer be moved.

5. Operation

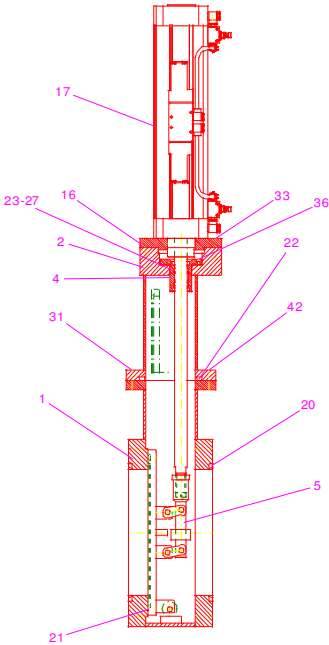
Item 17 (complete drive), Item Number WER 02052

Maintenance free, double-operating, pneumatic standard cylinder manufactured by FESTO:

Standard Cylinder	Typ DNC100-325-PPV-A-90K8	WER 02052.17.01
Magnetic valve	Typ JMFH-5-1/4B 24V	WER 02052.17.02
Magnet spool	Typ 4527	WER 02052.17.03
Noise damper	Typ 2307	WER 02052.17.04
Indicating connector	Typ 12610	WER 02052.17.05
Nut stone	Typ 381624	WER 02052.17.06
Proximity switch	Typ 150858	WER 02052.17.07
One way restrictor	Typ 162968	WER 02052.17.08

Detailed information about the drive can be found on the homepage of the Company Festo (www.festo.de).

6. Maintenance instructions

	<ol style="list-style-type: none"> 1. Changing the valve disk <ul style="list-style-type: none"> • Take apart the top and bottom parts (Item 1 and 2) by undoing item 31 (Hexagon head screw) and item 22 (Cylinder rod) • Change the seals that make up the seal set (Item 20 and 22) • Assemble the top and bottom parts 2. Changing the seal in the pressure housing <ul style="list-style-type: none"> • Disassemble the adapter flange (Item 16) by undoing item 33 (Cylinder screw) • Disassemble pressure rod (Item 5) from piston rod of pneumatic cylinder (Item 17) • Disassemble pressure stage housing (Item 4) do by undoing item 36 (cylinder screw) • Change the sealing set (Items 23 – 27) • Reassemble in the opposite way
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Maintenance can also be carried out by WERNIG Maschinen- und Apparatebau GmbH & Co. KG. Please contact us.

7. Spare parts

	Diameter DN 250	
Disk seal set	WER DS01.02052	
Pressure housing seal set	WER DS02.02052	
Further spare parts on request.		

8. Warranty conditions

1. The manufacturer assumes the guarantee for all manufacturing or assembly defects on the product for a period of 12 months after commissioning, maximum 15 months after delivery (delivery date is decisive).
2. Parts and assemblies that are not from the supplier are subject to the supplier's warranty
3. The warranty covers only defective parts. All other costs (travel, labor costs, transportation, loading and unloading, penalties, etc ...) shall be borne by the operator.
4. If the manufacturer considers this to be appropriate, the product must be transported to the company for the purpose of diagnosis and repair with the appropriate means
5. The manufacturer rejects any legal liability for damages or accidents that are directly or indirectly attributable to our materials, regardless of the guarantee period.
6. The warranty expires if:
 - The product is rebuilt in a manner not approved by the manufacturer, replacement parts not supplied by the manufacturer, or an unauthorized workshop on the product.
 - The product is used without having previously read the documentation
 - The product is operated outside the limits of use (temperature / pressure, etc.)
 - The product is damaged by excessive use.
 - The product is negatively affected by contamination
 - The copy of this warranty has not been duly completed and sent to WERNIG Maschinen- und Apparatebau GmbH & Co. KG
7. The operator declares that the documentation has been read and understood before commissioning.
8. Defective parts or spare parts covered by the warranty are made available to the customer. Free of charge will only take place if the faulty parts or spare parts have been received by the manufacturer for inspection.
9. Transport: Complaints of damages during transport are not accepted, these are to be addressed to the transport company.

ATTENTION. THIS WARRANTY APPLIES ONLY IF A COPY OF THIS DOCUMENT IS SIGNED TO THE MANUFACTURER.

Product: _____

Part number: _____

Serial number: _____

Operator: _____

Date: _____

Printed Name: _____

Signature: _____